

FIG. 1

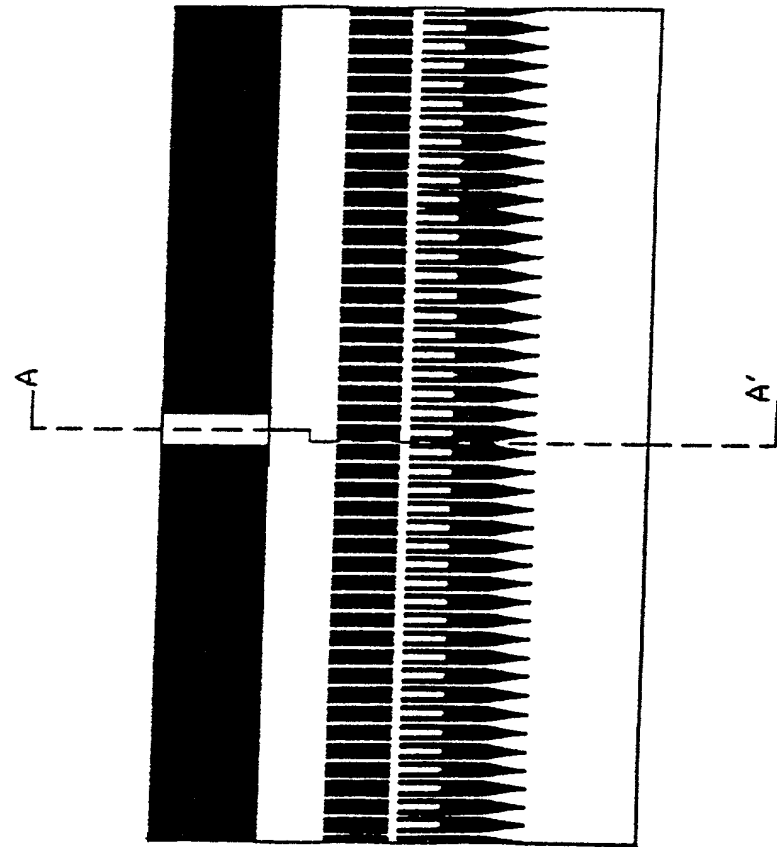


FIG. 2A

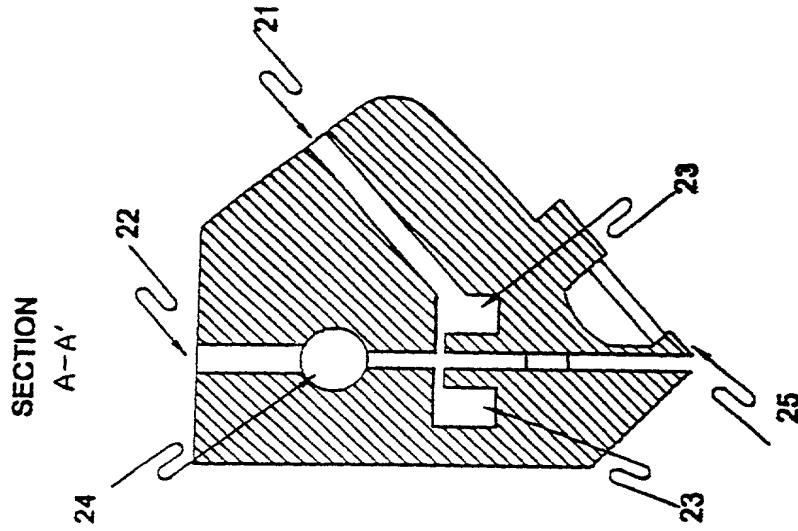


FIG. 2B

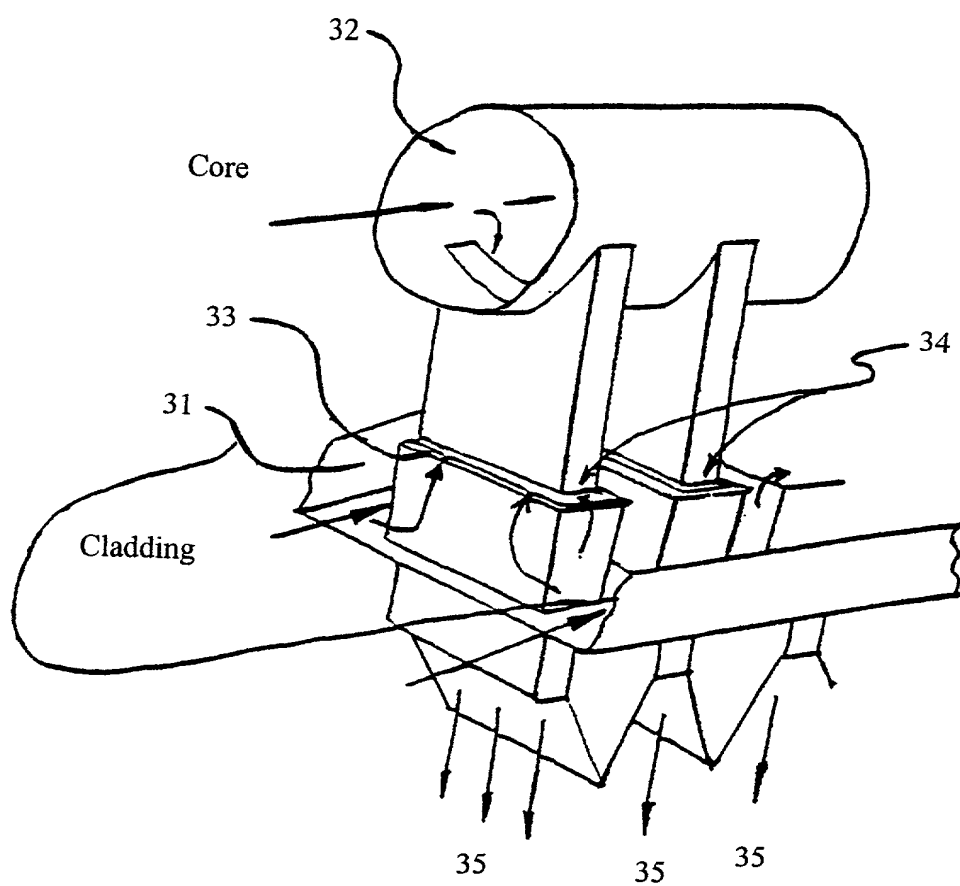


FIG. 3

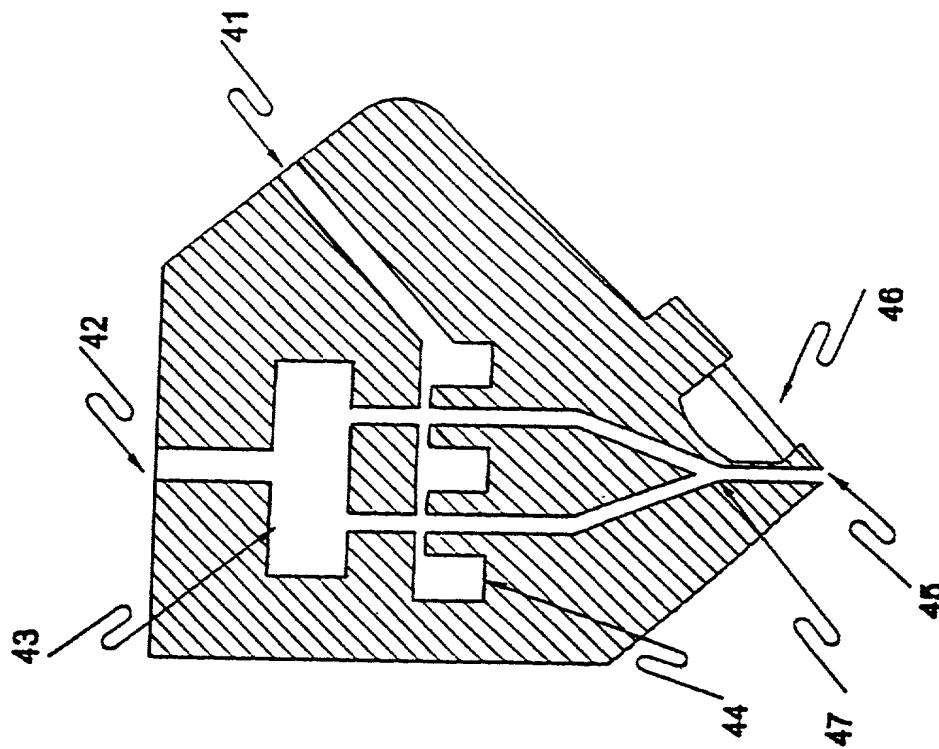
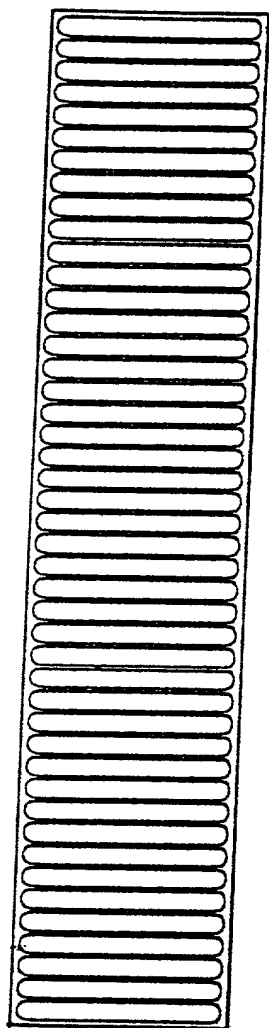


FIG. 4

FIG. 5A



12

At exit of
co-extrusion die

FIG. 5B



12

After draw down

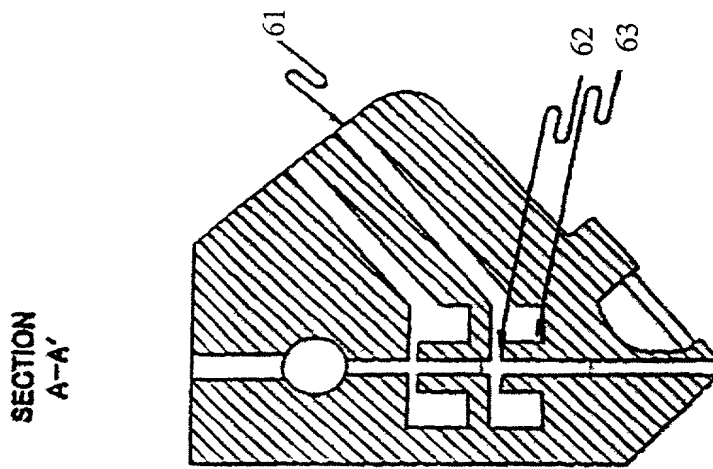


FIG. 6B

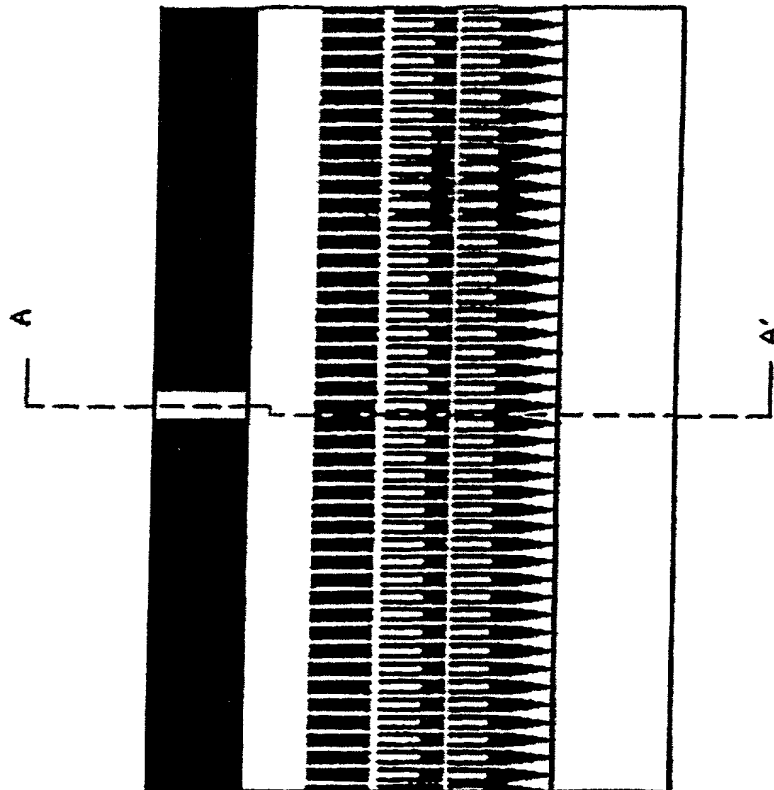


FIG. 6A

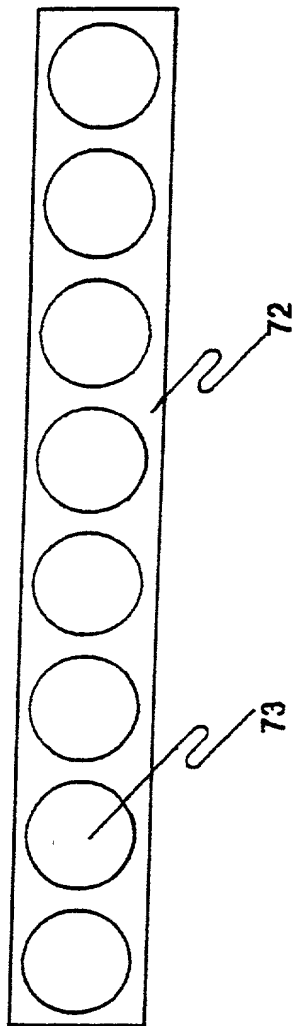


FIG. 7A

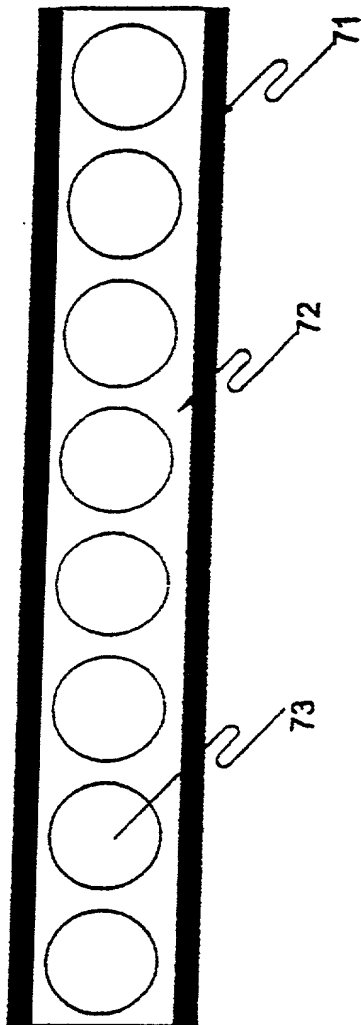


FIG. 7B

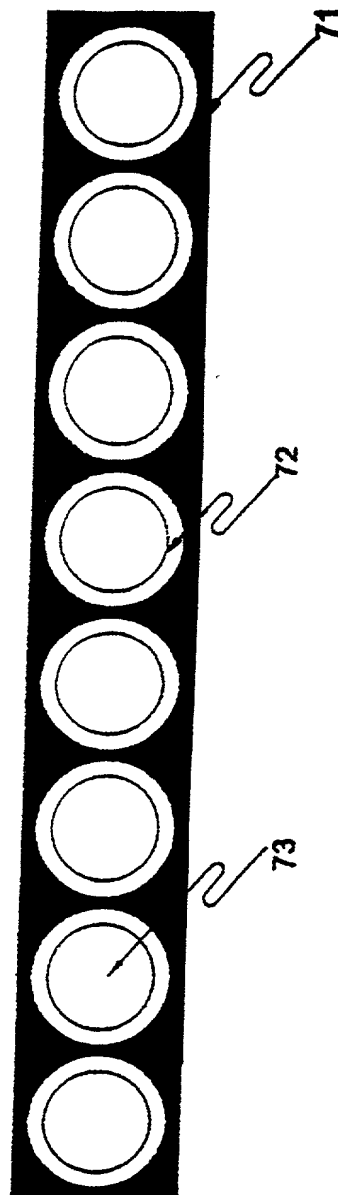


FIG. 7C

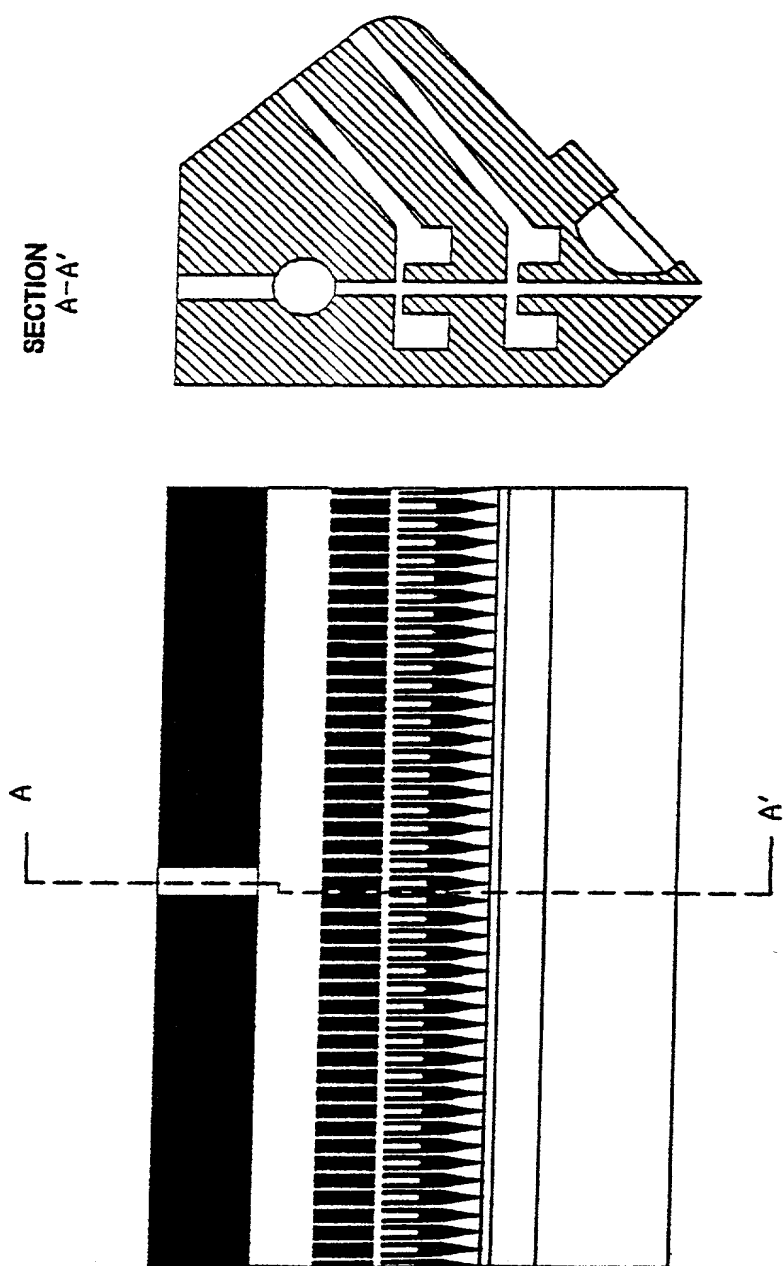


FIG. 8A

FIG. 8B

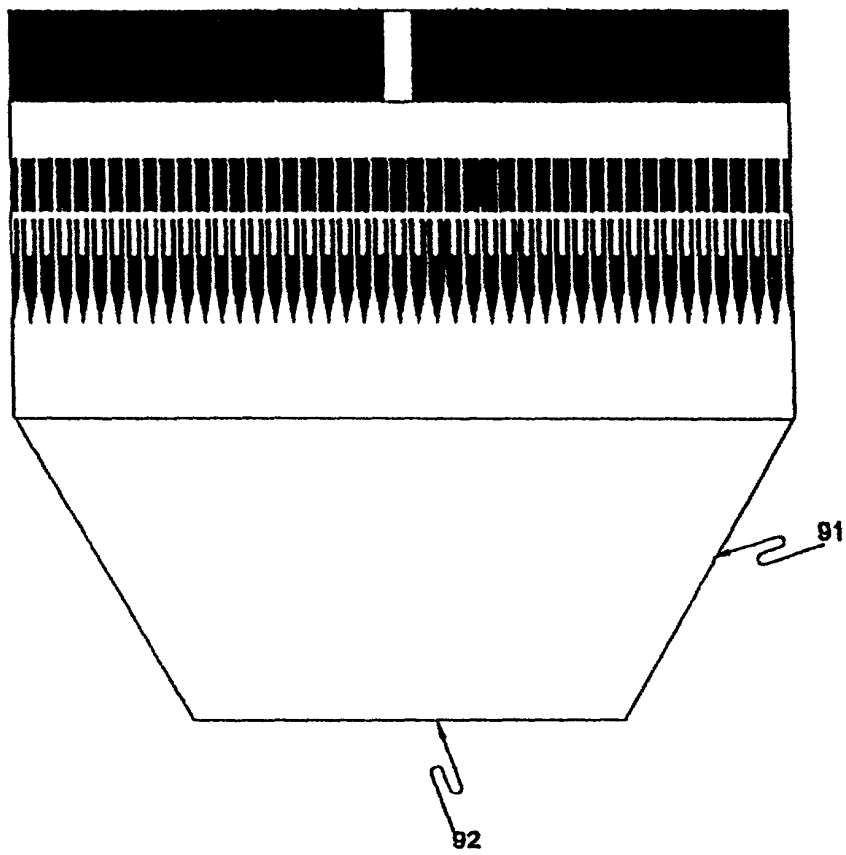


FIG. 9

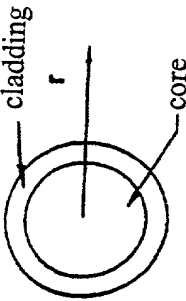
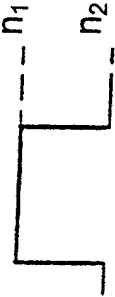
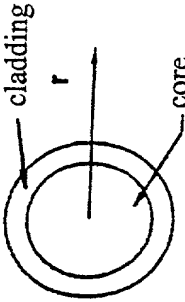

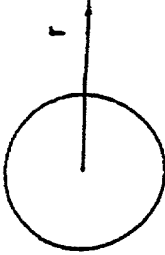

Type of Fiber	Cross section of fiber	Refractive index profile
SI		
Semi-GRIN		
GRIN		

FIG. 10

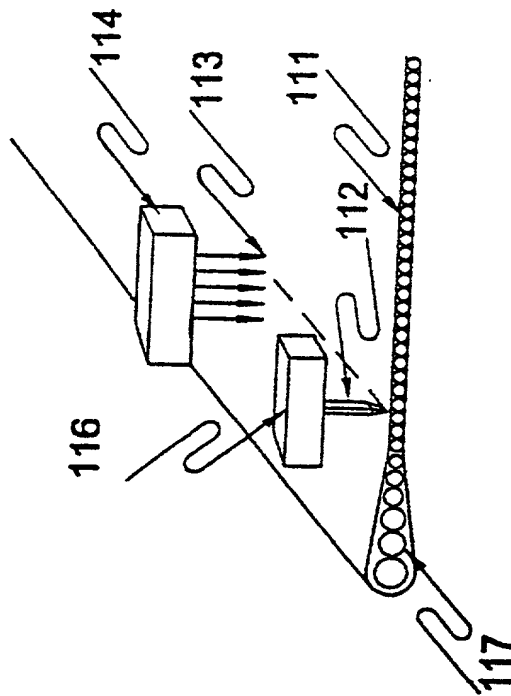


FIG. 11A

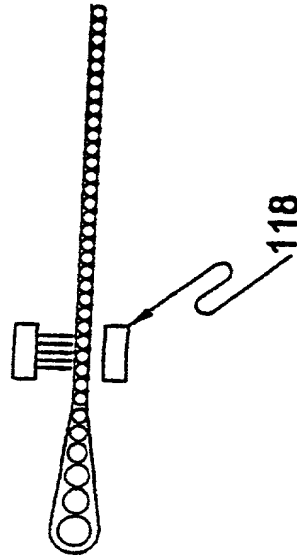


FIG. 11B

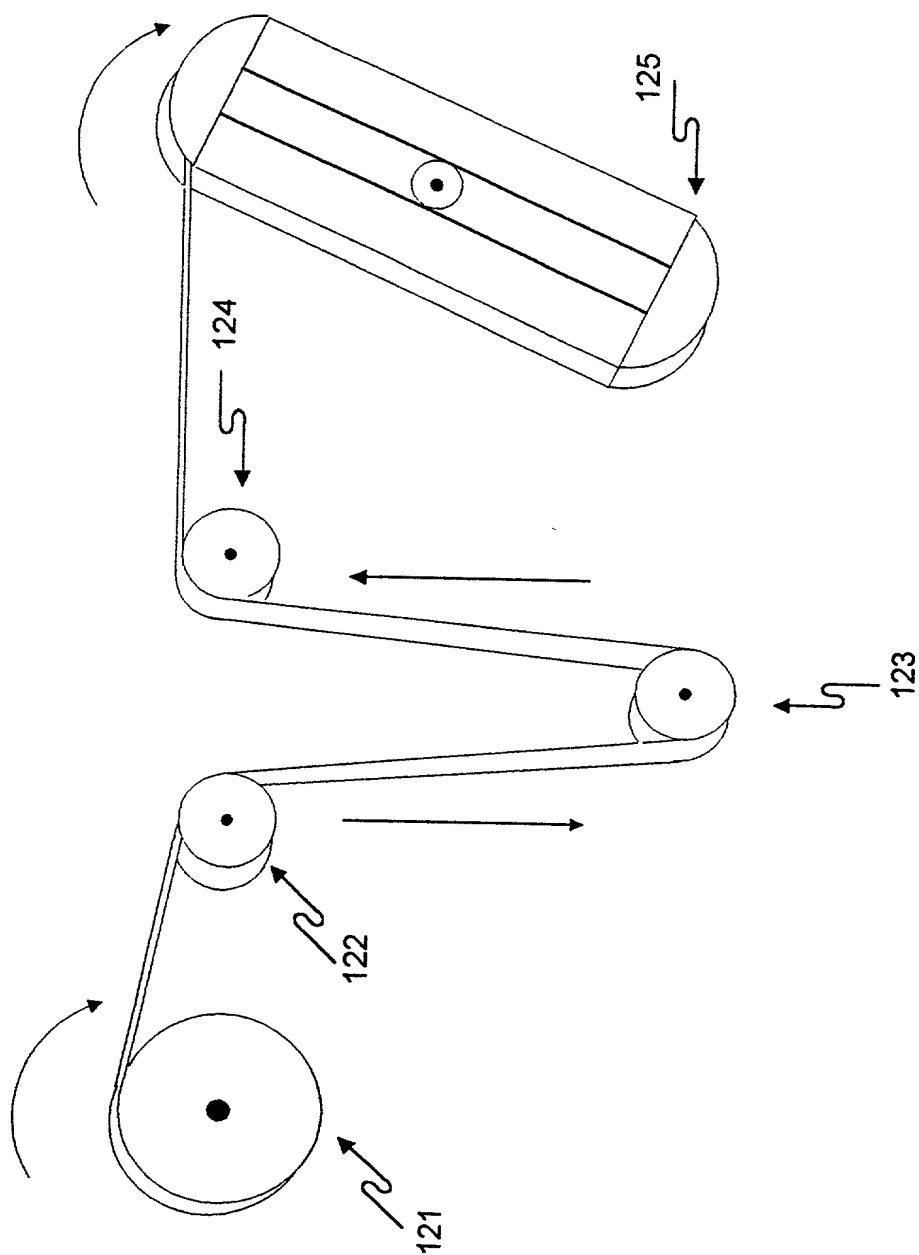
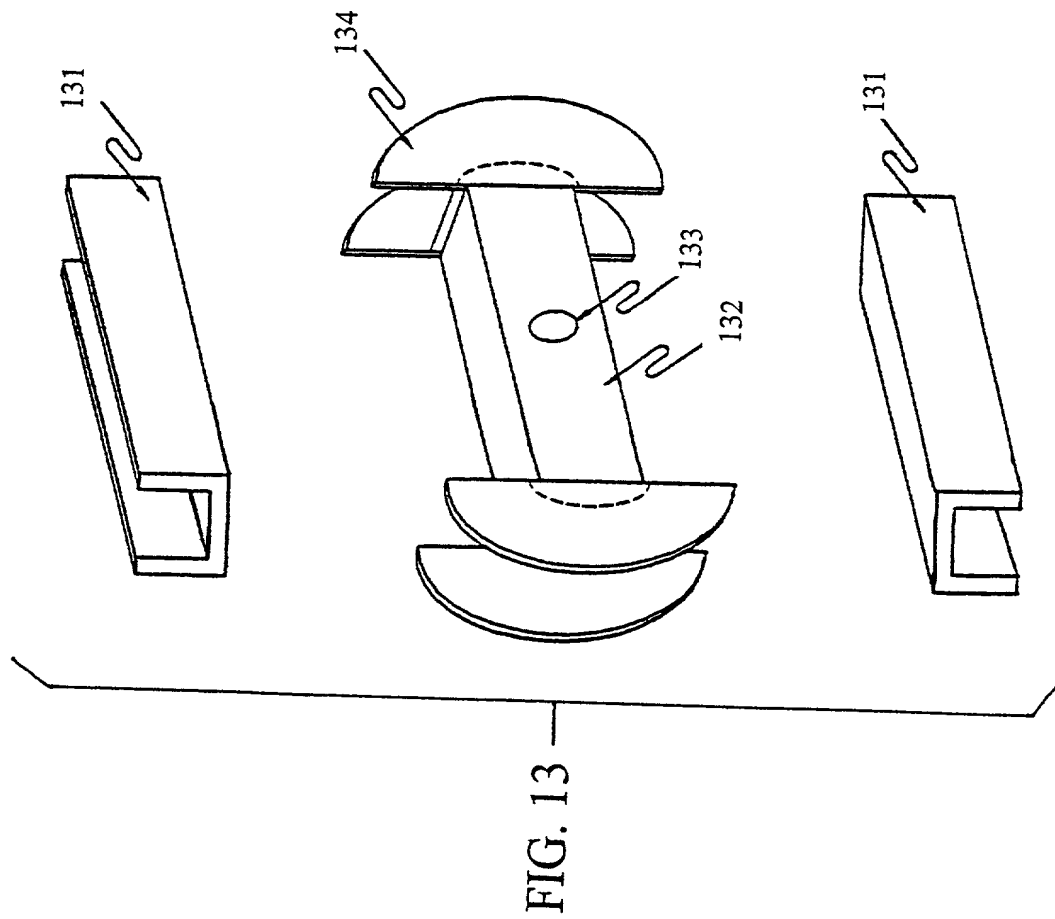


FIG. 12



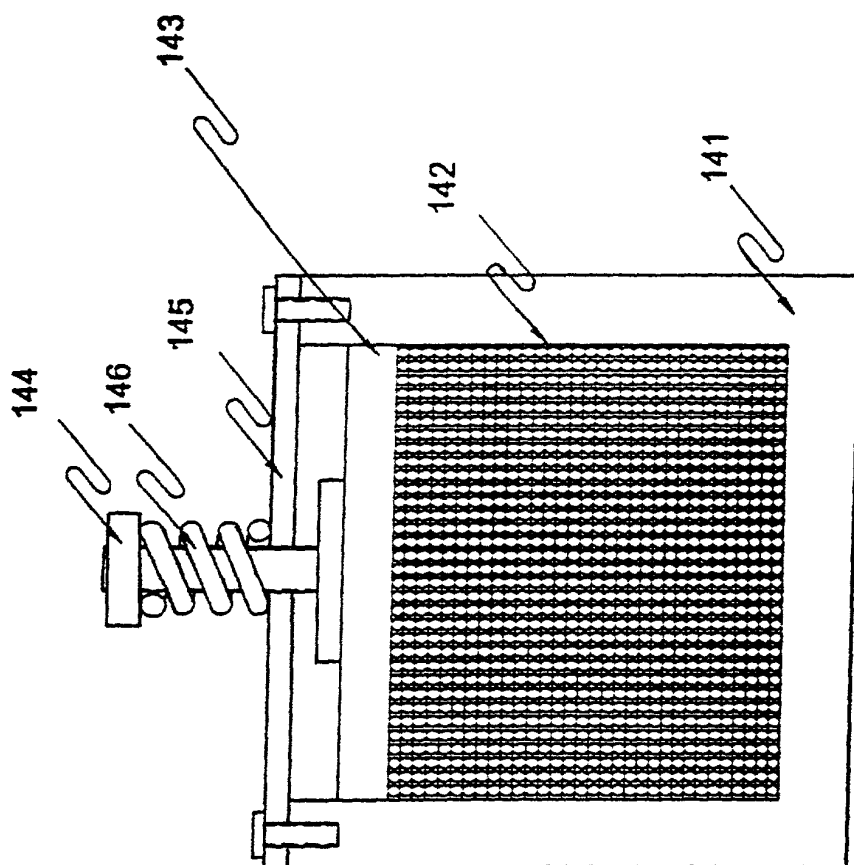


FIG. 14

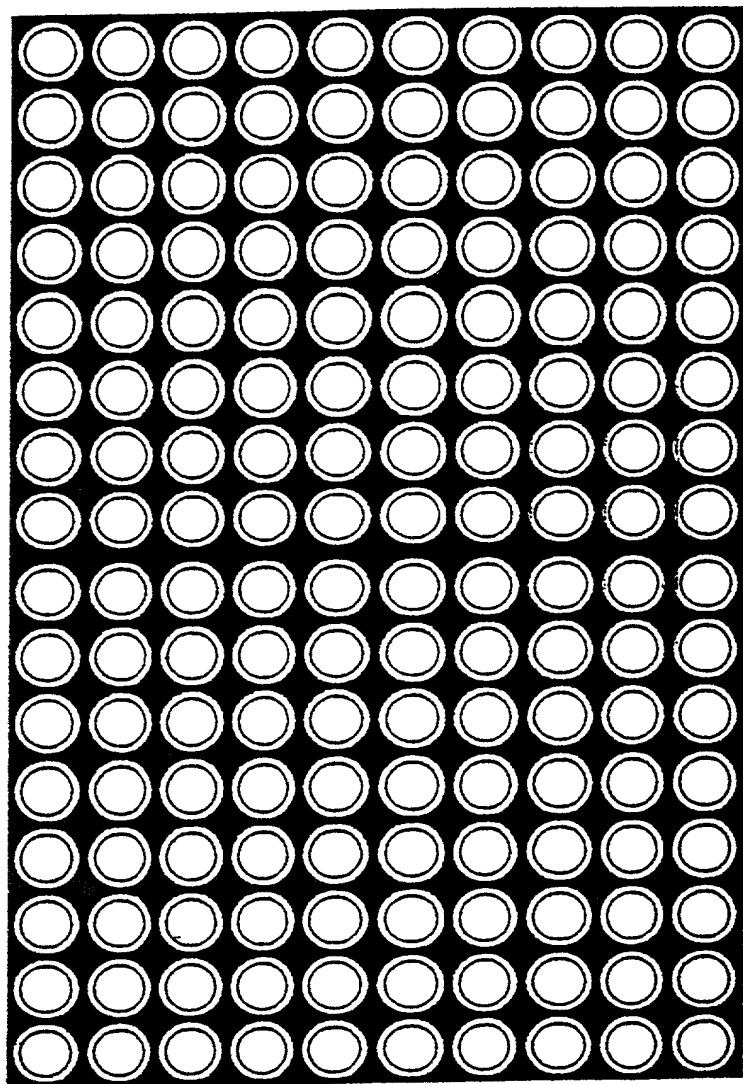


FIG. 15

TOP LEFT: TEST FOOT

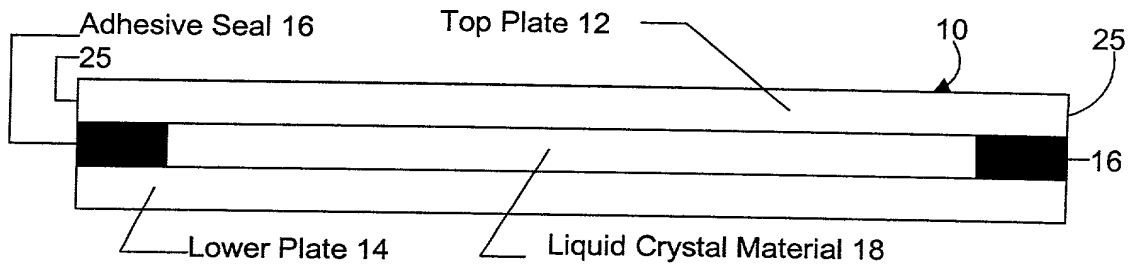


FIG. 16

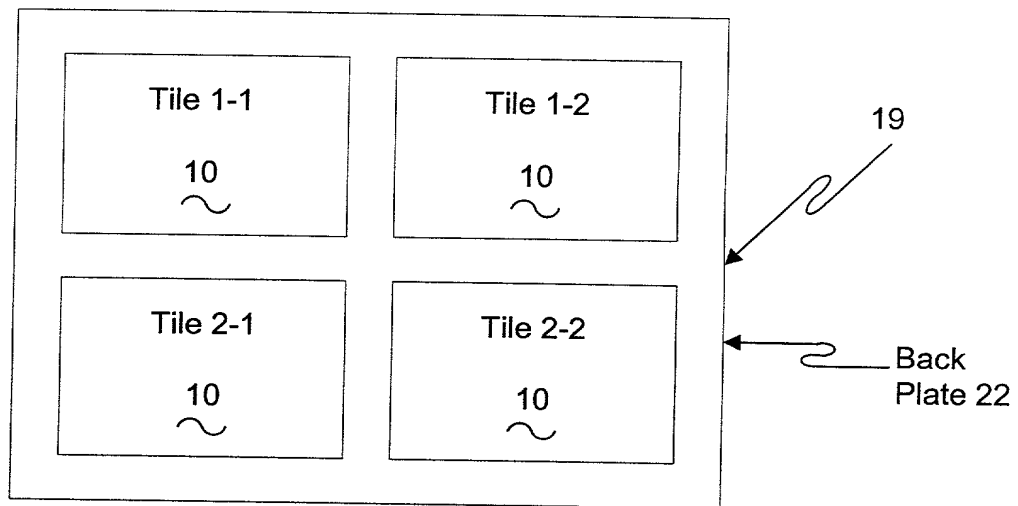


FIG. 17

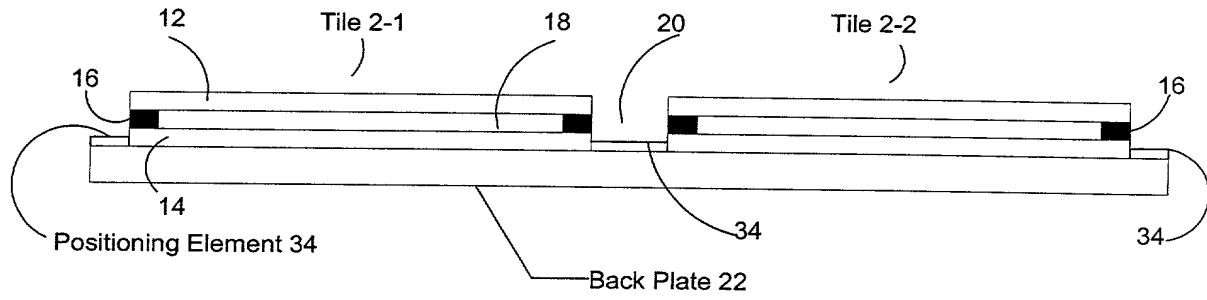


FIG. 18

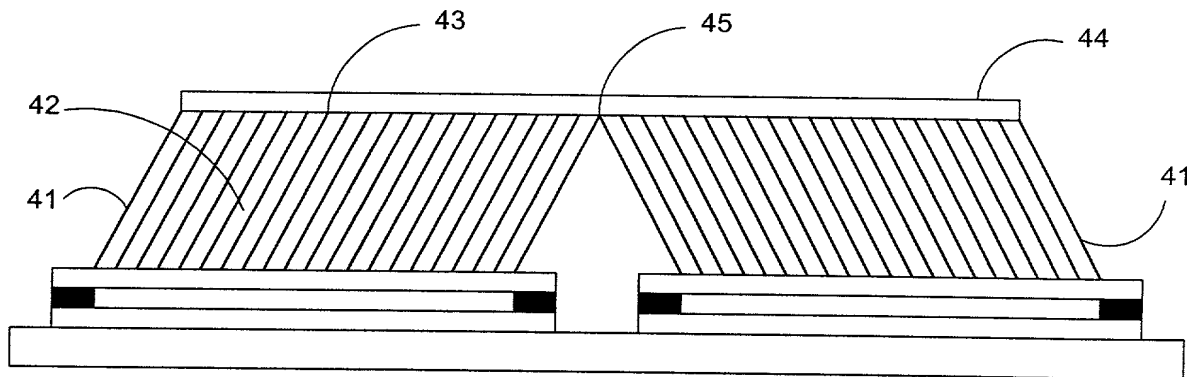


FIG. 19

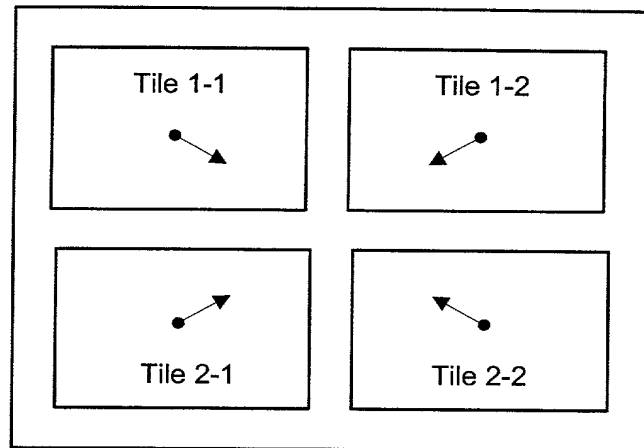


FIG. 20

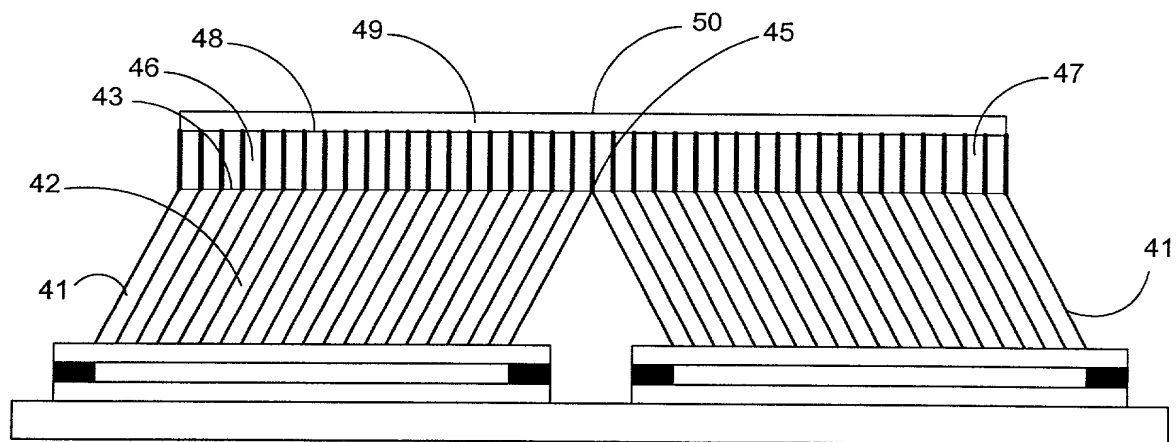


FIG. 21

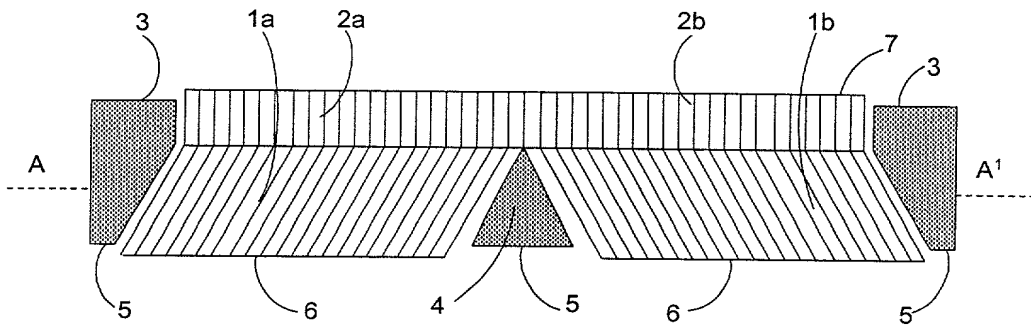


FIG. 22A

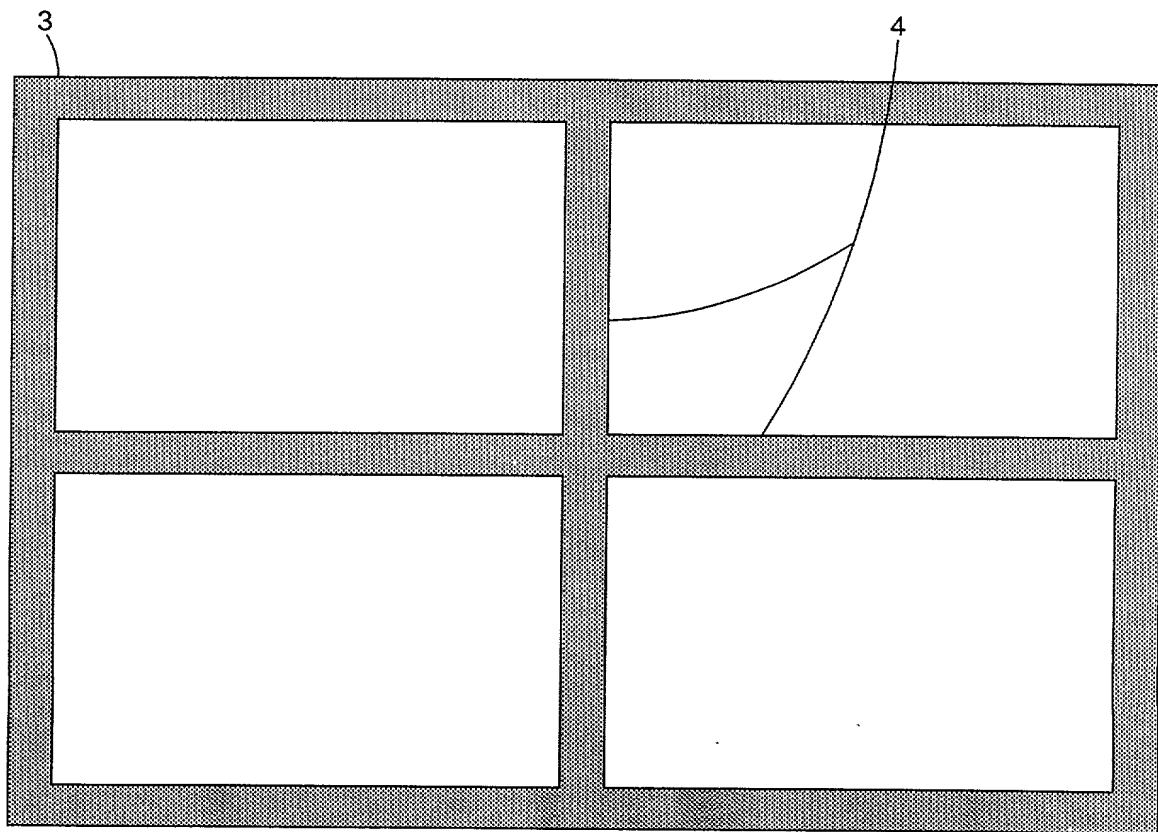


FIG. 22B

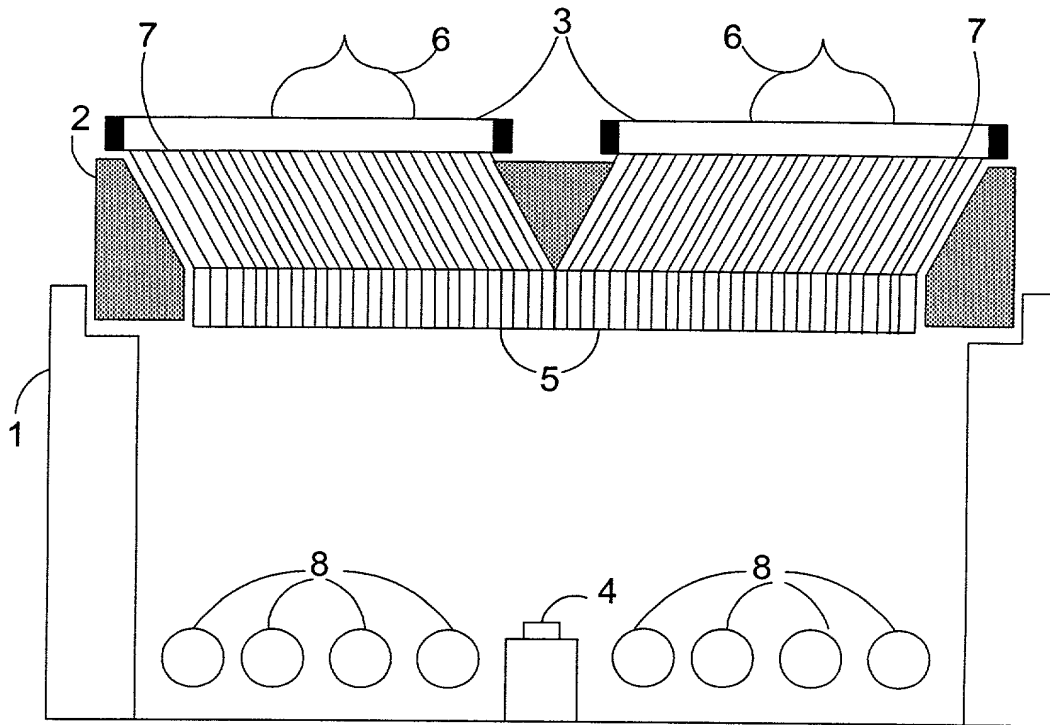


FIG. 23

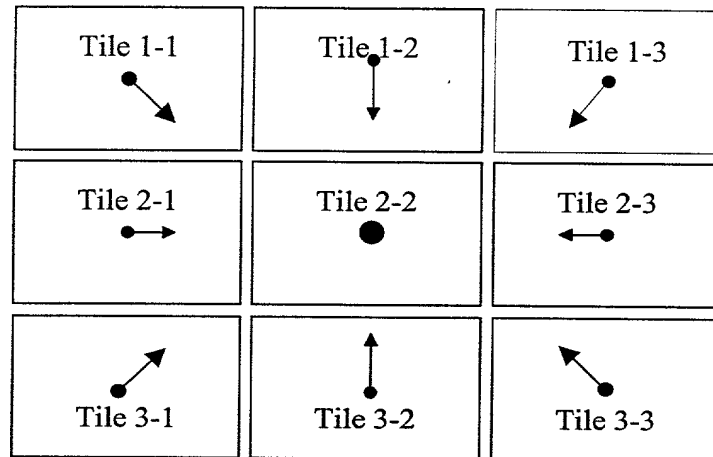


FIG. 24

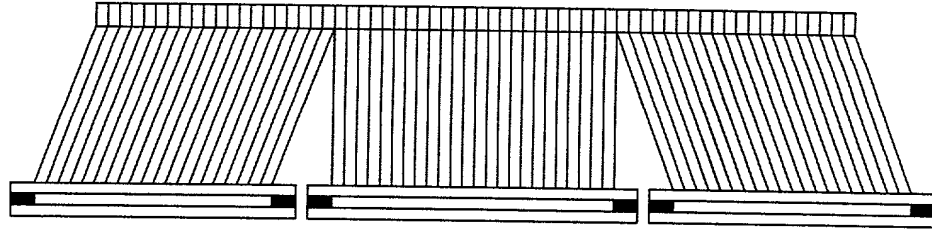


FIG. 25A

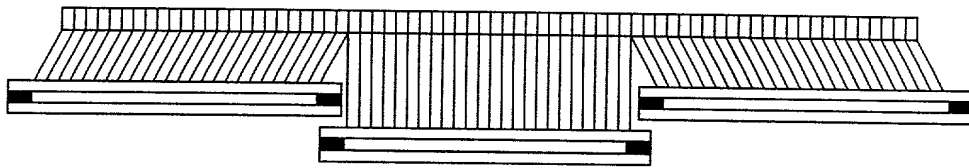


FIG. 25B

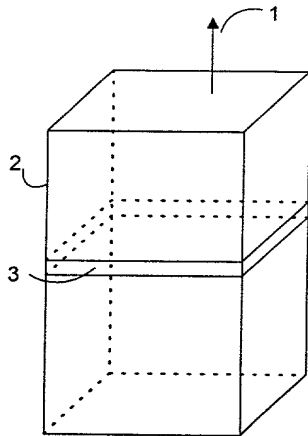


FIG. 26A

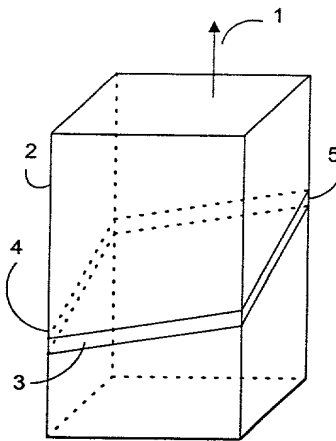


FIG. 26B

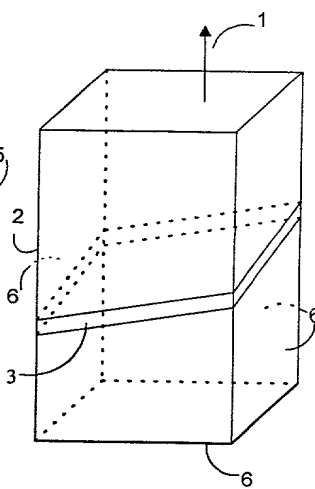


FIG. 26C

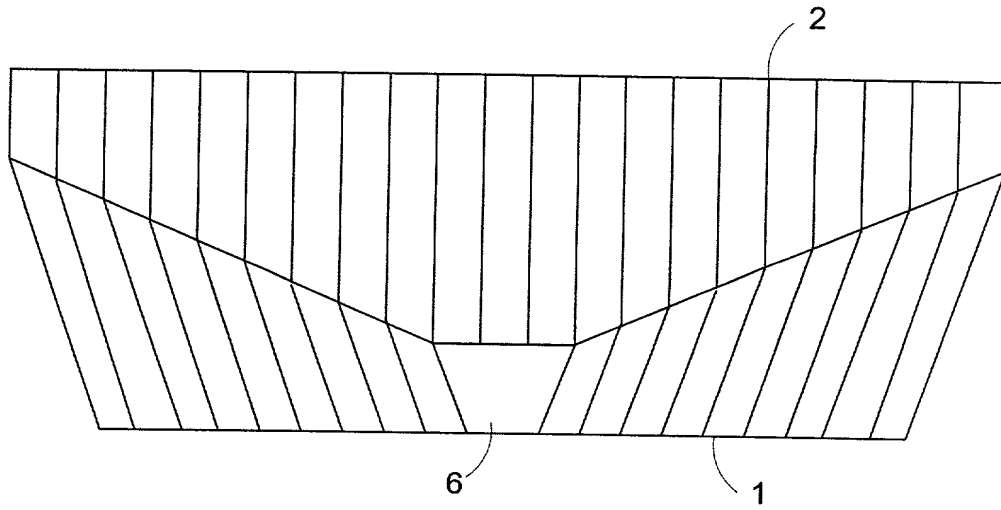


FIG. 27A

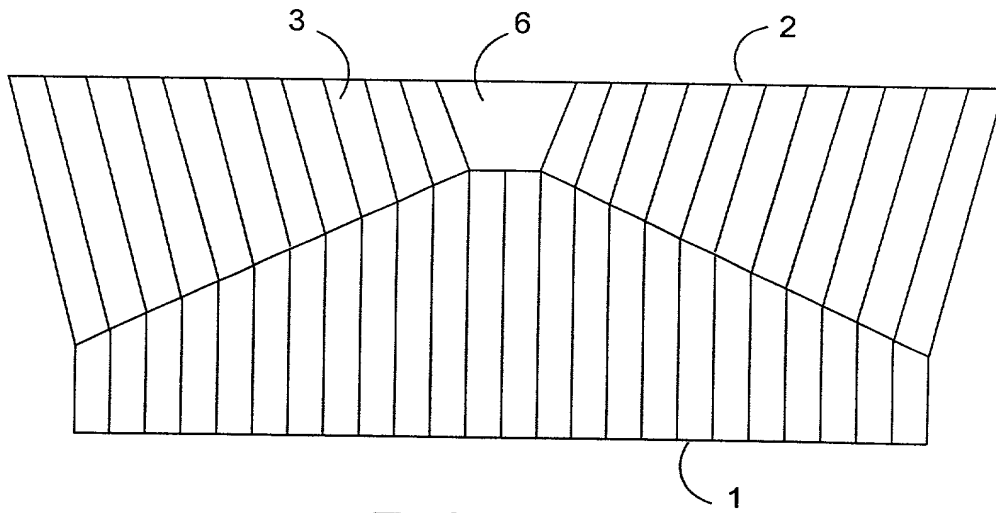


FIG. 27B

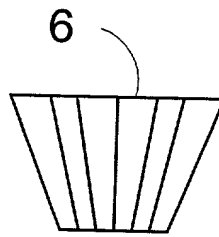


FIG. 27C

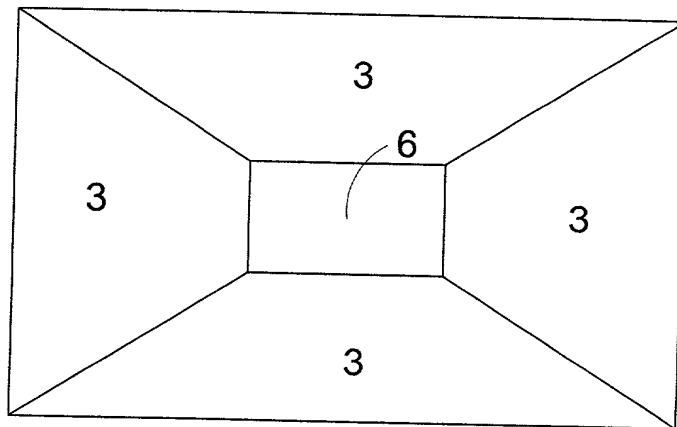


FIG. 27D

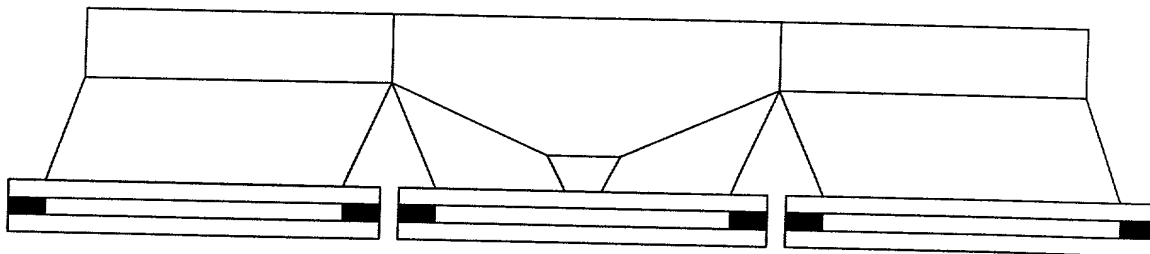


FIG. 28